User's Manual



Industrial Single Port RS232/422/485 to Dual Port LAN Ethernet Serial Device Server



Version 1.7.1, Nov 2023



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1. GETTING STARTED

1.1 About iDS3-S

The iDS3-S is an Industrial Single Port RS-232/422/485 to 2 Port LAN Ethernet serial device server. It comes with standard features such as a TCP/IP interface with versatile operational modes: Virtual Com, Serial Tunnel, TCP Server, TCP Client, UDP, RTU / ASCII Master, and RTU / ASCII Slave. Using the Windows utility iDS Manager, the iDS3-S can easily be used to configure multiple devices and set up the mappings of Virtual Com. Administrators will also find it convenient to configure the iDS3-S using either the NAT-router, IP domains, or via the internet remotely. The iDS3-S can simultaneously transfer data to up to 5 redundant host PC's to avoid an Ethernet connection breakdown or failure of any host PC. The iDS3-S features HTTPS, SSH, and SSL encryptions to assure secure transmission of critical data.

1.2 Software Features

- Supports five host devices including Virtual COM, TCP Server, TCP Client modes and four IP ranges
- Supports operating modes such as Virtual Com, TCP Server, TCP Client, UDP, RTU / ASCII Master, and RTU / ASCII Slave
- NAT-pass through support for users to manage iDS3-S through NAT router
- Ensure high levels of security with SSL data encryption, HTTPS/SSH, IP access control and IP white list
- Event warning by Syslog, Email, SNMP trap
- Configurable by Web Interface
- Configurable by Windows utility (iDS Manager)
- Supports Windows NT/2000/XP/2003/VISTA/Windows 7(32/64bit)/Windows 10 (32/64bit) OS

1.3 Hardware Specifications

- 1 x RS-232/422/485 serial ports
- 2 x 10/100Base-T(X) Ethernet ports
- DIN-rail and wall-mount enabled
- Redundant DC power inputs
- Operating Temperature: -40°C to 85°C
- Storage Temperature: -40°C to 85°C
- Operating Humidity: 5% to 95%, non-condensing
- Casing: IP-40 Galvanized steel
- Dimensions: 26 (W) x 81 (D) x 121 (H) mm (1.0 x 3.2 x 4.8 inches)

2. HARDWARE OVERVIEW

2.1 Front Panel

2.1.1 Ports and Connectors

The device provides the following ports on the top panel. The Ethernet port on the device use RJ-45 connectors.

Port	Description
Copper port	2 x 10/100Base-T(X) port (one is PoE-enabled)
Serial port	1 x DB9 serial ports



5. RS 422/ 232/485 Termination

6. Ethernet ports

- 1. Power status indicators
- 2. LAN port connection indicators
- 3. Serial signal reception status indicator (Tx/Rx)
- 4. DB9 serial port

2.1.2 LED

LED	Color	Status	Description	
Power 1/2	Green	On	Power is on and function normally	
ETH 1/2	Green	On	Ethernet port link up	
TX / RX	Red	On	Receiving data	
	Green	On	Transmitting data	

2.1.3 DIP Switches



The serial port settings are changed by DIP (Dual Inline Package) switches located on the front panel. The DIP switches 1, 2, and 3 have different functionality and are activated manually. For a DIP switch fully OFF, the pins should be at 150 K Ω and terminal resistor should be OFF.

Figure 1: DIP Switches

Table 1: DIP Switches

Switch No	Description	OFF	ON
SW 1	Pull High Resistor Value	150 ΚΩ	1 ΚΩ
SW 2	Pull Low Resistor Value	150 ΚΩ	1 ΚΩ
SW 3	Terminal Resistor	Termination Resistor disabled	Termination Resistor enabled

So, as per the table shown above, we need:

- To enable 150 KΩ:
 - Set SW 1 to OFF
 - $\circ \quad \text{Set SW 2 to OFF} \\$
- To enable 1 KΩ:
 - Set SW 1 to ON
 - \circ Set SW 2 to ON
- To enable the Termination resistor:
 - Set SW 3 to ON
- To disable the Termination resistor
 - Set SW 3 to OFF

The DIP switches 1 and 2 are OFF by default.

When there are more than 6 serial devices are connected to an IDS3, it's suggested to turn off both DIP switches 1 &2.

When there are less than 6 serial devices connected to an IDS3, turn on both DIP 1 &2.

The DIP switch 3 is OFF by default

When it is used for long distance transmission of more than 600 meters, it's suggested to turn on DIP switch 3 (120 Ω).

2.2 Top Panel

Below are the top panel components of the device:

- 1. Ground wire. For more information on how to ground the switch, please refer to Section 3.3.1 *Grounding*
- 2. Terminal blocks: PWR1, PWR2
- 3. Reset default button (press 10 seconds for factory reset)



2.3 Rear Panel



3. HARDWARE INSTALLATION

3.1 **DIN-rail Installation**

The device comes with a DIN-rail kit to allow you to fasten the device to a DIN-rail in any environment.

Installing the device on the DIN-rail is easy. First, screw the Din-rail kit onto the back of the device, right in the middle of the back panel. Then slide the device onto a DIN-rail from the Din-rail kit and make sure the device clicks into the rail firmly.



3.3 Wiring



WARNING

Do not disconnect modules or wires unless power has been switched off or the area is known to be non-hazardous. The devices may only be connected to the supply voltage shown on the type plate.



ATTENTION

- 1. Be sure to disconnect the power cord before installing and/or wiring your devices.
- 2. Calculate the maximum possible current in each power wire and common wire. Observe all electrical codes dictating the maximum current allowable for each wire size.
- 3. If the current goes above the maximum ratings, the wiring could overheat, causing serious damage to your equipment.
- 4. Use separate paths to route wiring for power and devices. If power wiring and device wiring paths must cross, make sure the wires are perpendicular at the intersection point.
- 5. Do not run signal or communications wiring and power wiring through the same wire conduit. To avoid interference, wires with different signal characteristics should be routed separately.
- 6. You can use the type of signal transmitted through a wire to determine which wires should be kept separate. The rule of thumb is that wiring sharing similar electrical characteristics can be bundled together
- 7. You should separate input wiring from output wiring
- 8. It is advised to label the wiring to all devices in the system



3.3.1 Grounding

Grounding and wire routing help limit the effects of noise due to electromagnetic interference (EMI). Run the ground connection from the ground pin on the power module to the grounding surface prior to connecting devices.

3.3.2 Redundant Power Inputs

The device has two sets of DC power inputs on a 4-pin terminal block located on top of the device. Follow the steps below to wire the power input on the terminal block.

Step 1: insert the negative/positive wires into the V-/V+ terminals, respectively.

Step 2: to keep the wires from pulling loose, use a small flat-blade screwdriver to tighten the wire-

clamp screws on the front of the terminal block connector.

3.4 Connection

3.4.1 Cables

10/100BASE-T(X) Pin Assignments

The device has two standard Ethernet ports. According to the link type, the device uses CAT 3, 4, 5,5e UTP cables to connect to any other network devices (PCs, servers, switches, routers, or hubs). Please refer to the following table for cable specifications.

Cable Types and Specifications

Cable	Туре	Max. Length	Connector
10BASE-T	Cat. 3, 4, 5 100-ohm	UTP 100 m (328 ft)	RJ-45
100BASE-TX	Cat. 5 100-ohm UTP	UTP 100 m (328 ft)	RJ-45

With 10/100Base-T(X) cables, pins 1 and 2 are used for transmitting data, and pins 3 and 6 are used for receiving data.

10/100 Base-T(X) RJ-45 Pin Assignments

Pin Number	Assignment
1	TD+
2	TD-
3	RD+
4	Not used
5	Not used
6	RD-
7	Not used
8	Not used

The device also supports auto MDI/MDI-X operation. You can use a cable to connect the device to a PC. The table below shows the 10/100Base-T(X) MDI and MDI-X port pin outs.

Pin Number	MDI port	MDI-X port
1	TD+(transmit)	RD+(receive)
2	TD-(transmit)	RD-(receive)
3	RD+(receive)	TD+(transmit)
4	Not used	Not used
5	Not used	Not used
6	RD-(receive)	TD-(transmit)
7	Not used	Not used
8	Not used	Not used

10/100 Base-T(X) MDI/MDI-X Pin Assignments

Note: "+" and "-" signs represent the polarity of the wires that make up each wire pair.

DB9 console port wiring

The serial ports can be connected using a DB9 cable. The DB9 connector supports RS232 / RS422 / RS485 operation modes. Please refer to the following table for the pin assignments of the DB9 connector.



Pin #	RS-232	RS-422	RS-485 (4 wire)	RS-485 (2 wire)
1	DCD	TX-	TX-	
2	RXD	TX+	TX+	
3	TXD	RX+	RX+	DATA +
4	DTR	RX-	RX-	DATA -
5	GND			
6	DSR			
7	RTS			
8	CTS			

4. Management via a Web Browser

Follow the steps below to manage your device via a Web browser

4.1 System Login

- 1. Launch an Internet Explorer session.
- 2. Type http:// and the IP address of the device. Press Enter.

(🔶 🛈 🖗 | https://192.168.10.2

- 3. A login screen appears.
- 4. Type in the User name and Password. The default username and password is **admin**.
- 5. Press **Enter** or click **OK**; the management page appears.

Connect to 19	2. 168. 10. 2	? 🔀
		G &
cgi-bin <u>U</u> ser name:	🕵 admin	*
<u>P</u> assword:	•••••	assword
	ОК	Cancel

Note: you can use the following default values: IP Address: **192.168.10.2** Subnet Mask: **255.255.255.0** Default Gateway: **192.168.10.254** User Name: **admin** Password: **admin** After logging in, you will see the information of the device as shown below.

erial Device Server	IP Address	192.168.10.2
³ System	MAC Address	E8:E8:75:00:2B:B0
System Information	Firmware Version	1.2
IP Configuration User Authentication		
Port Serial Setting		
Serial Configuration		
Port Profile		
Service Mode		
Management		
Access IP Control List		
SMTP/SNMP Conf.		
System Event Conf.		
Save/Reboot		

On the left-hand side of the management interface links to various settings are shown. Clicking on the links will bring you to individual configuration pages.

4.1.1 Settings

4.1.1.1 System

a. Time (SNTP)

SNTP (Simple Network Time Protocol) is a protocol able to synchronize the time on your system to the clock on the Internet. It will synchronize your computer system time with a server that has already been synchronized by a source such as a radio, satellite receiver or modem.

MENU	SNTP Configuration		
Serial Device Server	Name	DeviceServer-DEFAULT	
System	Time		
System Information	SNTP	⊖ Enable	
"IP Configuration	Time Zone	(GMT+08:00)Taipei ~	
User Authentication	Local Time	Thu Jan 01 1970 00:09:34 Gt	
[⊥] Management	Time Server	pool.ntp.org Port 123	
Save/Reboot	Console		
нер	SSH Console	Enable O Disable	
and the second	Apply		

Label	Description
Name	Enter the model name of the device
SNTP Enable or disable SNTP function	
Time Zone Choose the time zone according to the location of the device	
Local Time	Set up the local time
Time Server	Enter the address of the time server
Telnet Console	Click to enable or disable Telnet console function.

Local Time Zone	Conversion from UTC	Time at 12:00 UTC
November Time Zone	- l hour	ll am
Oscar Time Zone	-2 hours	10 am
ADT - Atlantic Daylight	-3 hours	9 am
AST - Atlantic Standard EDT - Eastern Daylight	-4 hours	8 am
EST - Eastern Standard CDT - Central Daylight	-5 hours	7 am
CST - Central Standard MDT - Mountain Daylight	-6 hours	6 am
MST - Mountain Standard PDT - Pacific Daylight	-7 hours	5 am
PST - Pacific Standard ADT - Alaskan Daylight	-8 hours	4 am
ALA - Alaskan Standard	-9 hours	3 am
HAW - Hawaiian Standard	-10 hours	2 am
Nome, Alaska	-11 hours	l am
CET - Central European FWT - French Winter	+1 hour	l pm
MET - Middle European MEWT - Middle		
European Winter SWT - Swedish Winter		
EET - Eastern European, USSR Zone 1	+2 hours	2 pm
BT - Baghdad, USSR Zone 2	+3 hours	3 pm
ZP4 - USSR Zone 3	+4 hours	4 pm
ZP5 - USSR Zone 4	+5 hours	5 pm
ZP6 - USSR Zone 5	+6 hours	6 pm
WAST - West Australian Standard	+7 hours	7 pm
CCT - China Coast, Zone 7	+8 hours	8 pm
JST - Japan Standard, Zone 8	+9 hours	9 pm
EAST - East Australian	+10 hours	10 pm
Standard GST Guam Standard, Zone 9	+11 hours	11 pm
IDLE - International Date Line NZST - New	+12 hours	Midnight
Zealand Standard NZT - New Zealand		

For reference, the following table lists different location time zones.

4.1.1.2 IP Configuration

This page allows you to configure IP settings for the device. An IP address can be assigned manually or left to DHCP/BOOTP servers which will reply with an automatically generated IP address and subnet mask for the device when they receive the request. The IP address must be unique and within the network; otherwise, the device will not have a valid connection to the network. Select **Static IP** if using a fixed IP address. Click **Apply** after completing configuration.

MENI	IP	Configuration	
Serial Device Serv System System Inform SNTP IP Configuratio User Authentic Port Serial Setting Management Save/Reboot Help	er ation n ation g	P Configuration IP Configuration IP Address Netmask Gateway DNS Server 1 DNS Server 2	Static ✓ 192.168.10.2 ✓ 255.255.255.0 ✓ 192.168.10.1 ✓ ✓
		Auto IP Report Auto Report to IP Auto Report to TCP Port Auto Report Interval	0 seconds

Apply

Label	Description
IP Configuration	Choose to use a static or DHCP-assigned IP. If you choose DHCP, the following fields will gray out. Static: Input an IP address for the device. DHCP/BOOTP: allows the IP address of the device to be automatically assigned by a configuration server. PPPoE: select this option if your ISP requires you to use a PPPoE connection which is typically used by DSL providers. Enter the PPPoE login user name and password which should have been provided to you by your ISP.
IP Address	Enter the IP address that identifies the server on the TCP/IP network
Netmask	Enter a subnet mask for the device.
Gateway	Enter the IP address of the router that provides network access outside the server's LAN
DNS Server 1/2	Enter the IP address of the primary and secondary domain name server
Auto Report to IP	Specify an IP address for reports generated by the Auto report function to be automatically sent to.
Auto Report to TCP Port	Specify a TCP Port for reports generated by the Auto report function to be automatically sent to.
Auto Report Interval	Specify a time interval for which reports will be delivered.

4.1.1.3 User Authentication

This page allows you to set up login account and password. You can also change your password in this page. Click **Apply** after a change of password.

Serial Device Server	Old Password	
System	New Password	
SNTP	Confirm New Password	
IP Configuration User Authentication Port Serial Setting	Apply	
Management		
Save/Reboot		

Label	Description
Old Password	Enter the existing password that is used to log in
New Password	Enter a new password that will be used to log in
Confirm New Password	Retype the new password to confirm

4.1.1.4 Port Serial Setting

a. Serial Configuration

This page allows you to configure serial port parameters.

MENU	Serial Configuration	
Serial Device Server		Port1
System	Port Alias	Port0
System Information	Interface	RS232 ~
IP Configuration	Baud Rate	38400 ~
User Authentication	Data Bits	8 ~
Port Serial Setting	Stop Bits	1 ~
Serial Configuration	Parity	None V
Service Mode	Flow Control	None ~
• Management	Force TX Interval Time	0 ms
Save/Reboot	Performance	Throughput O Latency
Help	Apply	

Label	Description
Port Alias	Enter the COM port number that modem is connected to
Interface	Choose an interface for your serial device. Available interfaces include RS-232, RS-422, RS-485(2-wires), and RS-485(4-wires),
Baud Rate	Choose a baud rate in the range between 1200 bps and 460800 bps.
Data Bits	Choose the number of data bits to transmit. You can configure data bits to be 7 or 8.
Stop Bits	Choose the number of bits used to indicate the end of a byte. You can

Label	Description
	configure stop bits to be 1 or $2(1.5)$. If Stop Bits is 1.5, the stop bit is transferred for 150% of the normal time used to transfer one bit. Both the computer and the peripheral device must be configured to transmit the same number of stop bits.
Parity	Chose the method of detecting errors in transmission. Parity control bit modes include None, Odd, Even, Mark, and Space. None: parity checking is not performed and the parity bit is not transmitted. Odd: the number of mark bits in the data is counted, and the parity bit is asserted or unasserted to obtain an odd number of mark bits. Even: the number of mark bits in the data is counted, and the parity bit is asserted or unasserted to obtain an odd number of mark bits. Even: the number of mark bits in the data is counted, and the parity bit is asserted or unasserted to obtain an even number of mark bits. Mark: the parity bit is always set to the mark signal condition (logical 1)
Flow Control	Space: the last transmitted data bit will always be a logical 0 Serial communication consists of hardware flow control and software flow control, so called as the control is handled by software or hardware. XOFF and OXN is software flow control, while RTS/CTS or DTR/DSR is hardware flow control, None is for no control. Choose XOFF to tell the computer to stop sending data; then the receiving side will send an XOFF character over its Tx line to tell the transmitting side to stop transmitting. Choose XON to tell the computer to begin sending data again; then the receiving side will send an XON character over its Tx line to tell the transmitting side to resume transmitting. In hardware flow control mode, when the device is ready to receive data, it sends a CTS (Clear To Send) signal to the device on the other end. When a device has something it wants to send, it will send a RTS (Ready To Send) signal and waits for a CTS signal to come back its way. These signals are sent apart from the data itself on separate wires.
ForceTX Interval Time	Force TX interval time is to specify the timeout when no data has been transmitted. When the timeout is reached or TX buffer is full (4K Bytes), the queued data will be sent. 0 means disable. Factory default value is 0 .
Performance	Throughput : This mode optimized for highest transmission speed.

b. Port Profile

T.

MENU	Port Profile	
Serial Device Server		Port1
System	Local TCP Port	4002
System Information	Command Port	4003
"IP Configuration	Mode	Serial to Ethernet
User Authentication	Flush Data Buffer After	0 ms
Port Serial Setting	Delimiter(Hex 0~ff)	1: 00 2: 00 3: 00 4: 00
Serial Configuration	Mode	Ethernet to Serial
Service Mode	Flush Data Buffer After	0 ms
Management	Delimiter(Hex 0~ff)	1: 00 2: 00 3: 00 4: 00
Save/Reboot	Apply	

Label	Description		
Local TCP Port	The TCP port the device uses to listen to connections, and that other devices must use to contact the device. To avoid conflicts with well-		
	known TCP ports, the default is set to 4000.		
	The received data will be queuing in the buffer until all the		
Flush Data Buffer After	delimiters are matched. When the buffer is full (4K Bytes) or		
	after "flush S2E data buffer" timeout the data will also be sent.		
	You can set the time from 0 to 65535 seconds.		
	For advanced data packing options, you can specify delimiters		
	for Serial to Ethernet and / or Ethernet to Serial		
Dolimitor	communications. You can define max. 4 delimiters (00~FF, Hex)		
Denmiter	for each way. The data will be hold until the delimiters are		
	received or the option Flush Serial to Ethernet data buffer		
	times out. 0 means disable. Factory default is 0 .		

c. Service Mode - Virtual COM Mode

In Virtual COM Mode, the driver establishes a transparent connection between the host and the serial device by mapping the port of the serial server to a local COM port on the host computer. Virtual COM Mode also supports up to 5 simultaneous connections, so that multiple hosts can send or receive data by the same serial device at the same time.

MENU	Service Mode	
Serial Device Server		Port1
System	Data Encryption	⊖Enable ● Disable
System Information	Service Mode	Virtual COM Mode V
"IP Configuration	Idle Timeout	0 (0~65535)seconds
User Authentication	Alive Check	40 (0~65535)seconds
Port Serial Setting Serial Configuration	Max Connection	1 v max. connection (1~5)
Service Mode	Apply	
* Management		
Help		
and the second		

Label	Description
Data Encryption	Click on the radio button to enable or disable data encryption
Idle Timeout	When serial port stops data transmission for a defined period of time, the connection will be closed and the port will be freed and try to connect with other hosts. 0 indicate disable this function. Factory default value is 0 . If Multilink is configured, only the first host connection is effective for this setting.
Alive Check	The serial device will send TCP alive-check packages in each defined time interval to remote host to check the TCP connection. If the TCP connection is not alive, the connection will be closed and the port will be freed. 0 indicate disable this function. Factory default is 0 .
Max Connection	The number of Max connection can support simultaneous connections are 5 , default values is 1 .

*Not allowed to map Virtual COM from web

d. Service Mode – TCP Server Mode

In TCP Server Mode, DS is configured with a unique port combination on a TCP/IP network. In this case, DS waits passively to be contacted by the device. After the device establishes a connection with the serial device, it can then proceed with data transmission. TCP Server mode also supports up to 5 simultaneous connections, so that multiple device can receive data from the same serial device at the same time.

MENU	Service Mode	
Serial Device Server		Port1
System	Data Encryption	⊖Enable
System Information	Service Mode	TCP Server Mode V
IP Configuration	TCP Server Port	4002
User Authentication	Idle Timeout	0 (0~65535)seconds
Port Serial Setting	Alive Check	40 (0~65535)seconds
^{The Serial Configuration}	Max Connection	1 v max. connection(1~5)
Service Mode	Apply	
Management		
Save/Reboot		
Help		
with the first state of the sta		

Label	Description	
Data Encryption	Click on the radio button to enable or disable data encryption	
TCP Server Port	Enter the TCP server port number	
Idle Timeout	When serial port stops data transmission for a defined period of time, the connection will be closed and the port will be freed and try to connect with other hosts. 0 indicate disable this function. Factory default value is 0 . If Multilink is configured, only the first host connection is effective for this setting.	
Alive Check	The serial device will send TCP alive-check package in each defined time interval (Alive Check) to remote host to check the TCP connection. If the TCP connection is not alive, the connection will be closed and the port will be freed. 0 indicate disable this function. Factory default is 0 .	
Max Connection	The serial device will send TCP alive-check packages in each defined time interval to remote host to check the TCP connection. If the TCP connection is not alive, the connection will be closed and the port will be freed. 0 indicate disable this function. Factory default is 0.	

e. Service Mode - TCP Client Mode

In TCP Client Mode, the device can establish a TCP connection with the server by the method you set (Startup or any character). After the data has been transferred, the device can disconnect automatically from the server by using the TCP alive check time or idle timeout settings.

MENU	Service Mode	
Serial Device Server		Port1
System Information	Data Encryption	⊖ Enable
SNTP	Service Mode	TCP Client Mode ~
"IP Configuration	Destination Host	: 4002
User Authentication	Idle Timeout	0 (0~65535)seconds
Port Serial Setting Serial Configuration	Alive Check	40 (0~65535)seconds
Port Profile	Connect on	Startup O Any Character
Service Mode	Destination Host	Port
[™] Management	1.	65535
Save/Reboot	2.	65535
Help	3.	65535
and the second se	4.	65535

Apply

Label	Description
Data Encryption	Click on the radio button to enable or disable data encryption
Destination Host	Set the IP address of host and the port number of data port.
Idle Timeout	When serial port stops data transmission for a defined period of time, the connection will be closed and the port will be freed and try to connect with other hosts. 0 indicate disable this function. Factory default value is 0 . If Multilink is configured, only the first host connection is effective for this setting.
Alive Check	The serial device will send TCP alive-check packages in each defined time interval to remote host to check the TCP connection. If the TCP connection is not alive, the connection will be closed and the port will be freed. 0 indicate disable this function. Factory default is 0 .
Connect on Startup	The TCP Client will build TCP connection once the connected serial device is started.
Connect on Any	The TCP Client will build TCP connection once the connected serial
Character	device starts to send data.

f. Service Mode – UDP Mode

Compared to TCP communications, UDP is faster and more efficient. In UDP mode, you can uni-cast or multi-cast data from the serial device server to host computers, and the serial device can also receive data from one or multiple host.

MENU	Service Mode			
Serial Device Server		Port1		
System	Data Encryption	○ Enable		
System Information	Service Mode	UDP Mode ~		
IP Configuration	Listen Port	4002		
User Authentication	Host start IP	Host end IP	Send Port	
Port Serial Setting	1.		65535	
Serial Configuration	2.		65535	
Port Profile	3.		65535	
Service Mode	4.		65535	
Save/Reboot	Apply			
Help				

Label	Description
Listen Port	Allows the user to set a new TCP port number to listen on rather than the default value of the device
Host start IP/end IP	If there are more than one destination hosts, specify the IP address range by inputting a value in Host Start / End IP . You can also auto scan the sending port number of the device
Send Port	Set the send port number.

Other available Service Modes are as shown below.

g. Service Mode - Modbus RTU Slave Mode

	Port1	
Modbus RTU Slave Mode	Modbu	s RTU Slave Mode 🗸
TCP Server Port	502	2
Max Connection	10	(1~128)Connection
Max Try Time	5	(0~15)Try Times
Request Pause	100	(1~10000) msec
Request Wait	100	(1~10000) msec
Idle Timeout	10	(1~10000)seconds

Label	Description
MODBUS RTU Slave Mode	Select MODBUS RTU Slave Mode.
TCP Server Port	Indicates the port used for the TCP communication
Max Connection	The total number of remote TCP/IP clients allowed to connect to this server.
Max Try Time	The maximum number of request retries performed serially.
Request Pause	The delay between serial requests in milliseconds
Response Wait	The serial response timeout in milliseconds
Idle Timeout	Enter a TCP connection timeout in seconds. When no Modbus/TCP data is received within this timeout, the TCP connection will be dropped.
Apply	Click Apply to activate the configuration

h. Service Mode – Modbus RTU Master Mode

Service Mode

Modbus RTU Master Mode	Modbus BTU Master Mode	
Destination Host	: 502	
Idle Timeout	0 (0~65535)seconds	
Alive check	0 (0~65535)seconds	

Label	Description
MODBUS RTU Master Mode	Select MODBUS RTU Master Mode.
Destination Host	Set the IP address of host and the port number of data port.
Idle Timeout	When serial port stops data transmission for a defined period of time, the connection will be closed and the port will be freed and try to connect with other hosts. 0 indicate disable this function and is also the factory default value. If multilink is configured, only the first host connection is effective for this setting.
Alive Check	The serial device will send TCP alive-check packages in each defined time interval to remote host to check the TCP connection. If the TCP connection is not alive, the connection will be closed and the port will be freed. 0 indicate disable this function. Factory default is 0 .
Apply	Click Apply to activate the configuration

i. Service Mode – Modbus ASCII Slave Mode

	Port1		
Modbus ASCII Slave Mode	Modbu	s ASCII Slave Mode 🖌	
TCP Server Port	502		
Max Connection	10	(1~128)Connection	
Max Try Time	5	(0~15)Try Times	
Request Pause	100	(1~10000) msec	
Request Wait	100	(1~10000) msec	
Idle Timeout	10	(1~10000)seconds	

Label	Description
MODBUS ASCII Slave Mode	Select MODBUS ASCII Slave Mode.
TCP Server Port	Indicates the port used for the TCP communication
Max Connection	The total number of remote TCP/IP clients allowed to connect to this server.
Max Try Time	The maximum number of request retries performed serially.
Request Pause	The delay between serial requests in milliseconds
Response Wait	The serial response timeout in milliseconds
Idle Timeout	Enter a TCP connection timeout in seconds. When no Modbus/TCP data is received within this timeout, the TCP connection will be dropped.
Apply	Click Apply to activate the configuration

j. Service Mode – Modbus ASCII Master Mode

Service Mode	
	Port1
Modbus ASCII Master Mode	Modbus ASCII Master Mode 🗸
Destination Host	: 502
Idle Timeout	0 (0~65535)seconds
Alive check	0 (0~65535)seconds
Apply	

Label	Description
MODBUS ASCII Master Mode	Select MODBUS ASCII Master Mode.
Destination Host	Set the IP address of host and the port number of data port.
Idle Timeout	When serial port stops data transmission for a defined period of time, the connection will be closed and the port will be freed and try to connect with other hosts. 0 indicate disable this function. Factory default value is 0 . If Multilink is configured, only the first host connection is effective for this setting.
Alive Check	The serial device will send TCP alive-check packages in each defined time interval to remote host to check the TCP connection. If the TCP connection is not alive, the connection will be closed and the port will be freed. 0 indicate disable this function. Factory default is 0 .
Apply	Click Apply to activate the configuration

4.1.2 Management

4.1.2.1 Access IP Control

Access IP Control List allows you to add or block remote host IP addresses to prevent unauthorized access. If a host's IP address is in the accessible IP table, the host will be allowed to access the DS. You can check

erial Device Server	Enable IP Filtering (Not check this option will allow any IP to have assessibility)			
System Information	No.	Activate the IP	1P Address	Netmask
SNTP	1			
IP Configuration	2			
User Authentication				
Port Serial Setting	4			
Serial Configuration	4			
Port Profile	5			
Service Mode	6			
Management	-			
Access IP Control List	7			
SMTP/SNMP Conf.	8			
System Event Conf.	9			
Save/Reboot	10			
	11			
	12			
	13			
	14			
	15			
	16			

Label	Description
Enable IP Filtering	Leaving the box unchecked means any host can access the device server.
Activate the IP	Check the box to activate the IP address
IP Address	Only the host with the specified IP address can access the device server. The format should be IP address /255.255.255.255 (e.g., "192.168.0.1/255.255.255.255").
Netmask	Only the host on the specified subnet can access the device server. The format should be IP address /255.255.255.0 (e.g., "192.168.0.1/255.255.255.0").

4.1.2.2 SMTP/SNMP Configuration

Email server configurations include the mail server's IP address or domain. If authentication is required, specify your username and password. You can set up to four email addresses for receiving notifications.

SNMP server configurations include the SNMP trap server IP address, community, location, and contact. You can set up to four SNMP addresses for receiving notifications.

MENU	SMTP/SNMP Configuration			
Serial Device Server	E-mail Settings			
System	SMTP Server Port 25			
System Information	My server requires authentication			
	User Name			
User Authentication	Decement			
Port Serial Setting				
Serial Configuration	E-mail Sender			
Port Profile	E-mail Address 1			
	E-mail Address 2			
Access IP Control List				
SMTP/SNMP Conf.	E-mail Address 3			
System Event Conf.	E-mail Address 4			
Help	SNMP Trap Server			
	SNMP Server 1			
	SNMP Server 2			
	SNMP Server 3			
	SNMP Server 4			
	Community			
	Location			
	Contact			
	Syslog Server			
	Syslog Server IP			
	Syslog Server Port 0			
	Apply			

4.1.2.3 System Event Conf.

Specify the events that will be reported to the administrator. The notifications of the events can be done via e-mail, SNMP trap, or system log.

MENU	System Event Configuration	on		
Serial Device Server	Device Event Notification			
= System	Hardware Reset (Cold Start)	SMTP Mail	SNMP Trap	□ Syslog
System Information	Software Reset (Warm Start)	SMTP Mail	SNMP Trap	🗆 Syslog
IP Configuration	Login Failed	SMTP Mail	SNMP Trap	C Syslog
User Authentication	IP Address Changed	SMTP Mail	SNMP Trap	🗆 Syslog
Port Senal Setting Serial Configuration Port Profile	Password Changed	SMTP Mail	SNMP Trap	Syskog
	Access IP Blocked	SMTP Mail	SNMP Trap	Syslog
Service Mode	Port Event Notification			
Managemeint Access IP Control List SMTP/SNMP Conf. System Event Conf. Save/Reboot Help	DCD Changed	SMTP Mail	SNMP Trap	Syslog
	DSR Changed	SMTP Mail	SNMP Trap	Syslog
	CTS Changed	SMTP Mail	SNMP Trap	🗋 Syslog
	Port Connected	🗆 SMTP Mail	SNMP Trap	C Syslog
	Port Disconnected	SMTP Mail	SNMP Trap	Syslog
Service and the service of the servi	Apply			

Label	Description
Hardware Reset (Cold Start)	This refers to starting the system from power off (in contrast with warm start). When performing a cold start, DS will automatically issue an auto warning message via e-mail, logs, or SNMP trap after booting.
Software Reset (Warm Start)	This refers to restarting the computer without turning the power off. When performing a warm start, DS will automatically send an e-mail, log or SNMP trap after rebooting.
Login Failed	When unauthorized access from the console or Web interface occurs, a notification will be sent.
IP Address Changed	When the IP address of the device is changed, a notification will be sent.
Password Changed	When the password of the device is changed, a notification will be sent.
Access IP Blocked	When the host accesses the device with a blocked IP address, a notification will be sent.
DCD Changed	When a DCD (Data Carrier Detect) signal changes, indicating modem connection status has been changed, a notification will be sent.
DSR Changed	When a DSR (Data Set Ready) signal changes, indicating data communication equipment is powered off, a notification will be sent.
RI Changed	When a RI (Ring Indicator) signal changes, indicating there is an incoming call, a notification will be sent.
CTS Changed	When a CTS (Clear To Send) signal changes, indicating transmission between computer and DCE can proceed, a notification will be sent.
Port Connected	In TCP Server Mode, when the device accepts an incoming TCP connection, this event will be triggered. In TCP Client Mode, when the device has connected to the remote host, the event will be triggered. In Virtual COM Mode, when Virtual COM is ready to use, this event will be triggered. A notification will be sent when an event is triggered.
Port Disconnected	In TCP Server/Client Mode, when the device loses the TCP link, this event will be triggered. In Virtual COM Mode, when Virtual COM is not available, this event will be triggered. A notification will be sent when an event is triggered.

4.1.2.4 Save/Reboot

You can save current values from the device as a backup file or restore the device to previous settings by downloading a configuration file. Simply browse to the configuration file you want to use and click **Restore**.

MENU	Factors Default
Constant of the other states of the state of	Factory Default
	Reset to default configuration.
Serial Device Server	Click Reset button to reset all configurations to the default value.
System	Reset
System Information	
SNTP	Restore Configuration
"IP Configuration	You can restore the previous saved configuration to Device Server.
User Authentication	File to restore: Browse No file selected.
Port Serial Setting	Restore
Serial Configuration	
Port Profile	Backup Configuration
Service Mode	You can save current EEPROM value from the Device Server as a backup file of configuration.
Management	Backup
Access IP Control List	
SMTP/SNMP Conf.	Upgrade Firmware
System Event Conf.	Specify the firmware image to upgrade.
Save/Reboot	Note: Please DO NOT power off this device while upgrading firmware.
Help	Firmware: Browse No file selected.
And a second	Upgrade
Constant Street and St	
	Reboot Device
	Please click [Reboot] button to restart device.
	Reboot

Label	Description
Factory Default	Press Reset button for ten (10) seconds (Hardware restore) and wait a few seconds. It will load default configurations to the system including the network settings
Restore Configuration	Restore to previous settings using previously exported configurations.
Backup Configuration	Export the current configuration to a file.
Upgrade Firmware	Upgrade to a new firmware by browsing to a specific folder.
Reboot Device	Reboot the device server (warm start).

4.2 Configuration by SSH Console

4.2.1 Connecting to DS

You can use SSH Tool (e.g., PUTTY) to access the SSH console of the device. The SSH console interface is shown below.

